

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 1 of 18

PRODUCT SPECIFICATION

产品规格书

PRODUCT: High Voltage Ceramic Capacitors

中高压陶瓷电容器

TYPE: Class 2, 500V,1KV,2KV,3KVdc Hi-K type

2类 500V/1KV/2KV/3KVdc 高介电常数型

CUSTOMER: _____

DOC. NO.: HW-C04-01

APPROVED BY CUSTOMER

MANUFACTURER 制造商：

- Guangdong Huiwan Electronics Technology Co.,LTD.**
广东汇万电子科技有限公司
Plant C, the Dichong second industrial park, Gaobu town,
Dongguan city, Guangdong province, China.
广东省东莞市高埗镇低涌第二工业区厂房 C
Postcode: 523287
Tel 电话: 0769-81338786 Fax 传真: 0769-81338796
<http://www.gd-hwe.com>



High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 2 of 18

Record of change 更改记录

| Date 日期 | Version 版次 | Description 更改内容描述 | Page 页次 |
|----------------|-------------------|----------------------------|----------------|
| 2015/10/15 | 1 | 1 st edition 初版 | |
| | | | |
| | | | |

Table of Contents 目录

| No. | Item 项目 | Page 页次 |
|-----|---|---------|
| 1 | Part Numbering 产品编码 | 4 |
| 2 | Applications 应用 | 5 |
| 3 | Features 特点 | 5 |
| 4 | Class 2 series parts list (2类瓷系列料号列表) | 5~7 |
| 5 | Available code of lead type/lead length/lead space code (unit: mm): 可适用的线脚类型、线脚长度、线脚脚距代码。 | 8 |
| 6 | Taping format for class 2 series (2类瓷系列编带型式) | 9 |
| 7 | Marking 印字 | 10 |
| 8 | Packaging 包装 | 10 |
| 9 | Specification and test method 规格及测试方法 | 11~14 |
| 10 | Cautions & notices 警告及注意事项 | 15~16 |
| 11 | Drawing of internal structure and material list 结构图和材料列表 | 17 |
| 12 | Soldering recommendation 焊接条件建议 | 18 |
| | | |
| | | |
| | | |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 4 of 18

1. Part Numbering 产品编码:

| | | | | | | | | | |
|-----|-------|-------|-----|-------|------|---------|------|------|---------|
| (1) | (2~3) | (4~6) | (7) | (8~9) | (10) | (11~12) | (13) | (14) | (15~18) |
| E | 3A | 102 | M | 05 | D | 20 | C | A | 0000 |

(1) Temperature characteristic 温度特性:

| Code 代码 | T.C.温度特性 | Temp. rang 温度范围 | Cap. Change rate 容量变化率 | Oper. Temp. 工作温度 |
|---------|-------------|-----------------|------------------------|------------------|
| B | Y5P(Class2) | -25℃~+85℃ | ±10% | -25℃~+125℃ |
| E | Y5U(Class2) | -25℃~+85℃ | -56% to +22% | |
| F | Y5V(Class2) | -25℃~+85℃ | -82% to +22% | |

(2~3) Rate voltage 额定电压:

| Code 代码 | Rate voltage 额定电压 | Code 代码 | Rate voltage 额定电压 |
|---------|-------------------|---------|-------------------|
| 2D | 500V | 3D | 2KVdc |
| 3A | 1KVdc | 3F | 3KVdc |

(4~6) Capacitance 静电容量(identified by 3-figure code 三位数表示): Ex. 101=100pF, 102=1000pF

(7) Capacitance tolerance 容量允差: K:±10%, M:±20%, Z:+80%-20%

(8~9) Normal body diameter dimension 本体直径: Dmax refer to the item 4 最大直径参考第4项

(10) Lead style 引线型状:

| Code 代码 | Description 描述 | Code 代码 | Description 描述 |
|---------|-------------------------|---------|-------------------------------|
| B | Straight lead 直脚 | X | Outside kink lead 外弯脚 |
| H | Inside kink lead 内弯脚 | M | Double outside kink lead 双外弯脚 |
| D | Vertical kink lead 垂直弯脚 | | |

(11~12) Packing mode and lead length 包装方式、脚长:

| Taping code 编带 | Description 描述 | Bulk code 散装 | Description 描述 |
|----------------|--|--------------|--------------------|
| AN | Ammo box / Pitch:12.7 mm / Lead space5.0mm | 3E | Lead length: 3.5mm |
| AF | Ammo box / Pitch:15.0 mm / Lead space7.5mm | 04 | Lead length: 4.0mm |
| AM | Ammo box / Pitch:25.4 mm / Lead space10.0mm or 7.5mm | 4E | Lead length: 4.5mm |
| AS | Ammo box / Pitch:15.0 mm / Lead space10.0mm | 20 | Lead length: 20mm |

(13) Lead length tolerance 脚长误差:

| Code 代码 | Description 描述 | Code 代码 | Description 描述 |
|---------|-----------------------------------|---------|------------------------|
| A | ±0.5 mm (Only for kink lead type) | C | Minimum |
| B | ±1.0 mm | D | Taping special purpose |

(14) Lead space 脚距:

| Code 代码 | Description 描述 | Code 代码 | Description 描述 |
|---------|----------------|---------|----------------|
| 5 | 5.0±0.5 mm | E | 5.0±1 mm |
| 7 | 7.5±0.5 mm | M | 7.5±1 mm |
| 0 | 10.0±0.5 mm | A | 10.0±1 mm |

(15~18) Special specification code 特殊规格码:

0000: Normal products, omit code. 表示标准品, 号码省略。

Any other four codes: Special specification can't contain in above codes.

其它四码表示特殊规格品。

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 5 of 18

2. Applications 应用:

Ideal for use on decoupling circuits for power supplies.用于电源供应器中的去耦电路

3. Features 特点:

- 3.1. Small size and high capacitance 小尺寸大容值
- 3.2. Coated with flame-retardant epoxy resin (conforming to UL94V-0 standard).涂有阻燃环氧树脂层(符合 UL94V-0 标准)
- 3.3. Comply with EU RoHS, and Halogen-free products 符合欧盟 RoHS 指令, 无卤产品:
Cl=900ppm max., Br=900ppm max. Cl+Br=1500ppm max.
- 3.4. Taping available for automatic insertion.可提供符合自动插件需求的编带产品

4. Class 2 series parts list (2类瓷系列料号列表):
4.1 Class 2, 1KVdc parts list (2类瓷 1KVdc 系列料号列表):

| Part Number | Temp. Char. | Cap.(pF) | Tol. | Dimension (mm) | | | |
|--------------------|-------------|----------|------|----------------|--------|----------------|-----|
| | | | | D max. | T max. | Wire Dia. (φd) | |
| B3A101K05*****0000 | Y5P | 100 | ±10% | 6.0 | 4.0 | 0.55±0.1 | |
| B3A121K05*****0000 | | 120 | | | | | |
| B3A151K05*****0000 | | 150 | | | | | |
| B3A181K05*****0000 | | 180 | | | | | |
| B3A221K05*****0000 | | 220 | | | | | |
| B3A271K05*****0000 | | 270 | | | | | |
| B3A331K05*****0000 | | 330 | | | | | |
| B3A391K05*****0000 | | 390 | | | | | |
| B3A471K05*****0000 | | 470 | | | | | |
| B3A561K05*****0000 | | 560 | | | | | |
| B3A681K06*****0000 | | 680 | | ±20% | | | 6.0 |
| B3A821K06*****0000 | | 820 | | | | | |
| B3A102K06*****0000 | | 1000 | | | | | |
| B3A122K07*****0000 | | 1200 | | | | | |
| B3A152K07*****0000 | | 1500 | | | | | |
| B3A182K08*****0000 | | 1800 | | | | | |
| B3A222K08*****0000 | | 2200 | | | | | |
| B3A272K10*****0000 | | 2700 | | | | | |
| B3A332K11*****0000 | | 3300 | | | | | |
| B3A392K11*****0000 | | 3900 | | | | | |
| B3A472K12*****0000 | 4700 | | | | | | |
| E3A102M05*****0000 | Y5U | 1000 | ±20% | 6.0 | | | |
| E3A122M05*****0000 | | 1200 | | | | | |
| E3A152M05*****0000 | | 1500 | | | | | |
| E3A222M05*****0000 | | 2200 | | | | | |
| E3A272M07*****0000 | | 2700 | | | | | |
| E3A332M07*****0000 | | 3300 | | | | | |
| E3A392M07*****0000 | | 3900 | | | | | |
| | | | | 8.0 | | | |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 6 of 18

Class 2, 1KVdc parts list (2类瓷 1KVdc 系列料号列表--续):

| Part Number | Temp. Char. | Cap.(pF) | Tol. | Dimension (mm) | | | | |
|--------------------|-------------|----------|--------------|----------------|--------|----------------|-----|----------|
| | | | | D max. | T max. | Wire Dia. (φd) | | |
| E3A472M08*****0000 | Y5U | 4700 | ±20% | 9.0 | 4.0 | 0.55±0.1 | | |
| E3A682M09*****0000 | | 6800 | | 10.0 | | | | |
| E3A822M10*****0000 | | 8200 | | 11.0 | | | | |
| E3A103M10*****0000 | | 10000 | | | | | | |
| F3A152Z06*****0000 | Y5V | 1500 | +80% -20% | 7.0 | | | 4.0 | 0.55±0.1 |
| F3A222Z06*****0000 | | 2200 | | | | | | |
| F3A272Z06*****0000 | | 2700 | | | | | | |
| F3A332Z06*****0000 | | 3300 | | | | | | |
| F3A392Z08*****0000 | | 3900 | | 9.0 | | | | |
| F3A472Z08*****0000 | | 4700 | | | | | | |
| F3A103Z10*****0000 | | 10000 | | 11.0 | | | | |

4.2 Class 2, 2KVdc parts list (2类瓷 2KVdc 系列料号列表):

| Part Number | Temp. Char. | Cap.(pF) | Tol. | Dimension (mm) | | |
|--------------------|-------------|----------|------|----------------|--------|----------------|
| | | | | D max. | T max. | Wire Dia. (φd) |
| B3D101K06*****0000 | Y5P | 100 | ±10% | 7.5 | 4.5 | 0.55±0.1 |
| B3D121K06*****0000 | | 120 | | | | |
| B3D151K06*****0000 | | 150 | | | | |
| B3D181K06*****0000 | | 180 | | | | |
| B3D221K06*****0000 | | 220 | | | | |
| B3D271K06*****0000 | | 270 | | | | |
| B3D331K06*****0000 | | 330 | | | | |
| B3D391K06*****0000 | | 390 | | | | |
| B3D471K06*****0000 | | 470 | | | | |
| B3D561K06*****0000 | | 560 | | | | |
| B3D681K06*****0000 | | 680 | | 9.5 | | |
| B3D821K08*****0000 | | 820 | | | | |
| B3D102K08*****0000 | | 1000 | | | | |
| B3D122K09*****0000 | | 1200 | | | | |
| B3D152K09*****0000 | | 1500 | | | | |
| B3D182K09*****0000 | | 1800 | | | | |
| B3D222K09*****0000 | | 2200 | | | | |
| B3D272K10*****0000 | | 2700 | | | | |
| B3D332K13*****0000 | | 3300 | | | | |
| B3D392K13*****0000 | | 3900 | | | | |
| B3D472K14*****0000 | 4700 | 15.5 | | | | |
| E3D102M06*****0000 | Y5U | 1000 | ±20% | 7.5 | 4.5 | 0.55±0.1 |
| E3D122M06*****0000 | | 1200 | | | | |
| E3D152M07*****0000 | | 1500 | | | | |
| E3D222M07*****0000 | | 2200 | | 8.5 | | |
| E3D272M08*****0000 | | 2700 | | | | |
| E3D332M08*****0000 | | 3300 | | 9.5 | | |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 7 of 18

Class 2, 2KVdc parts list (2类瓷 2KVdc 系列料号列表--续):

| Part Number | Temp. Char. | Cap.(pF) | Tol. | Dimension (mm) | | |
|--------------------|-------------|----------|--------------|----------------|--------|----------------|
| | | | | D max. | T max. | Wire Dia. (φd) |
| E3D392M09*****0000 | Y5U | 3900 | ±20% | 10.5 | 4.5 | 0.55±0.1 |
| E3D472M09*****0000 | | 4700 | | | | |
| E3D562M11*****0000 | | 5600 | | | | |
| E3D682M11*****0000 | | 6800 | | 12.5 | | |
| E3D822M13*****0000 | | 8200 | | | | |
| E3D103M13*****0000 | | 10000 | | | | |
| F3D102M07*****0000 | Y5V | 1000 | +80% -20% | 8.5 | 4.5 | 0.55±0.1 |
| F3D222M07*****0000 | | 2200 | | | | |
| F3D103M12*****0000 | | 10000 | | | | |

4.3 Class 2, 3KVdc parts list (2类瓷 3KVdc 系列料号列表):

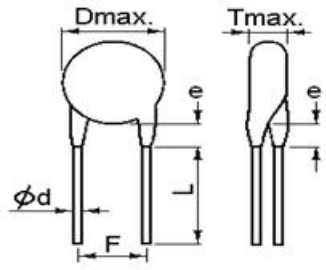
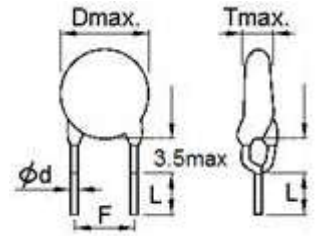
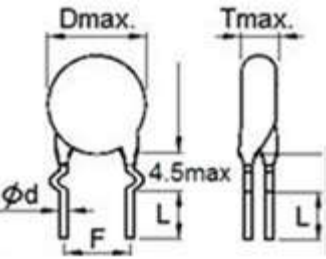
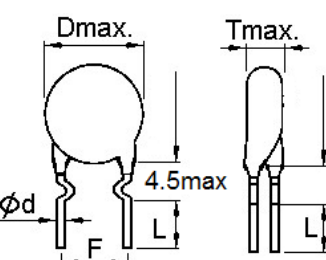
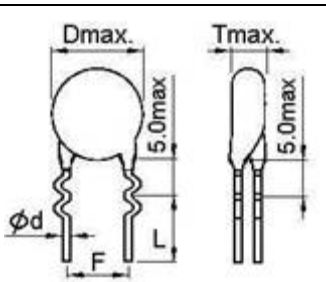
| Part Number | Temp. Char. | Cap.(pF) | Tol. | Dimension (mm) | | |
|--------------------|-------------|----------|------|----------------|--------|----------------|
| | | | | D max. | T max. | Wire Dia. (φd) |
| B3F101K06*****0000 | Y5P | 100 | ±10% | 8.0 | 5.0 | 0.55±0.1 |
| B3F121K06*****0000 | | 120 | | | | |
| B3F151K06*****0000 | | 150 | | | | |
| B3F181K06*****0000 | | 180 | | | | |
| B3F221K06*****0000 | | 220 | | | | |
| B3F271K06*****0000 | | 270 | | | | |
| B3F331K06*****0000 | | 330 | | 9.0 | | |
| B3F391K07*****0000 | | 390 | | | | |
| B3F471K07*****0000 | | 470 | | | | |
| B3F561K07*****0000 | | 560 | | | | |
| B3F681K09*****0000 | | 680 | | | | |
| B3F821K09*****0000 | | 820 | | | | |
| B3F102K09*****0000 | | 1000 | | 11.0 | | |
| B3F122K11*****0000 | | 1200 | | | | |
| B3F152K11*****0000 | | 1500 | | | | |
| B3F222K13*****0000 | | 2200 | | | | |
| E3F102M06*****0000 | 1000 | 8.0 | | | | |
| E3F122M08*****0000 | 1200 | | | | | |
| E3F152M08*****0000 | 1500 | | | | | |
| E3F222M08*****0000 | 2200 | | | | | |
| E3F272M09*****0000 | 2700 | | | | | |
| E3F332M10*****0000 | 3300 | | 10.0 | | | |
| E3F392M10*****0000 | 3900 | | | | | |
| E3F472M11*****0000 | 4700 | | | | | |
| E3F562M12*****0000 | 5600 | | | | | |
| E3F682M12*****0000 | 6800 | | | | | |
| | | | | ±20% | 11.0 | 5.0 |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | 12.0 | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | 13.0 | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | 14.0 | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 8 of 18

5. Available code of lead type/lead length/lead space code (unit: mm):可适用的线脚类型、线脚长度、线脚脚距代码。

| P/N (10-14)digits 料号第10-14码 | Lead type 线型 | Lead Length 线脚长度 (L) | Lead space 线 脚距离(F) | Packing 包装方式 | Lead Configuration 线型外观图 |
|--------------------------------|--|-------------------------|------------------------|---------------------|---|
| B20C* | Type B Straight lead 直脚 | 20 min. | 5/7.5/10 ± 1.0 | Bulk 散料 |  |
| B03B* | | 3.0 ± 1.0 | 5/7.5/10 ± 0.5 | | |
| B3EB* | | 3.5 ± 1.0 | | | |
| B04B* | | 4.0 ± 1.0 | | | |
| B4EB* | | 4.5 ± 1.0 | | | |
| BA*D* | Refer to "6. Taping format" | | | Ammo taping 折叠编带 | |
| D20C* | Type D Vertical kink lead 垂直弯脚 | 20 min. | 5/7.5/10 ± 1.0 | Bulk 散料 |  |
| D03A* | | 3.0 ± 0.5 | 5/7.5/10 ± 0.5 | | |
| D3EA* | | 3.5 ± 0.5 | | | |
| D04A* | | 4.0 ± 0.5 | | | |
| D4EA* | | 4.5 ± 0.5 | | | |
| DA*D* | Refer to "6. Taping format" | | | Ammo taping 折叠编带 | |
| X20C* | Type X Outside kink lead 外弯脚 | 20 min | 5/7.5/10 ± 1.0 | Bulk 散料 |  |
| X03A* | | 3.0 ± 0.5 | 5/7.5/10 ± 0.5 | | |
| X3EA* | | 3.5 ± 0.5 | | | |
| X04A* | | 4.0 ± 0.5 | | | |
| X4EA* | | 4.5 ± 0.5 | | | |
| XA*D* | Refer to "6. Taping format" | | | Ammo taping 折叠编带 | |
| H20C* | Type H Inside kink lead 内弯脚 | 20 min. | 5/7.5/10 ± 1.0 | Bulk 散料 |  |
| H03B* | | 3.0 ± 0.5 | 5/7.5/10 ± 0.5 | | |
| H3EB* | | 3.5 ± 1.0 | | | |
| H04B* | | 4.0 ± 1.0 | | | |
| H4EB* | | 4.5 ± 1.0 | | | |
| HA*D* | Refer to "6. Taping format" | | | Ammo taping 折叠编带 | |
| M20C* | Type M Double outside kink lead 双外弯脚 | 20 min. | 5/7.5/10 ± 1.0 | Bulk 散料 |  |
| M03A* | | 3.0 ± 0.5 | 5/7.5/10 ± 0.5 | | |
| M3EA* | | 3.5 ± 0.5 | | | |
| M04A* | | 4.0 ± 0.5 | | | |
| M4EA* | | 4.5 ± 0.5 | | | |

* Lead wire diameter 线脚直径 Φd : 0.55 +/-0.1mm

*e (Coating **extension** on leads 包封脚长): 2.0mm Max for straight lead style, not exceed the nethermost kink for kink lead.直脚品最大值 2.0mm, 弯脚品包封脚不低于最下方的折弯处。

High Voltage Ceramic Capacitors 中高压陶瓷电容器

Class 2, 500V,1KV,2KV,3KVdc Hi-K type

2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 9 of 18

6. Taping format for class 2 series (2类瓷系列编带型式):

• 15mm pitch/lead spacing 7.5mm taping

 Lead code: *BAFD7* & *DAFD7* & *XAFD7*
HAFD7

• 25.4mm pitch/lead spacing 7.5mm taping

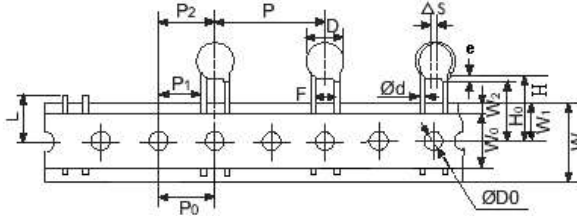
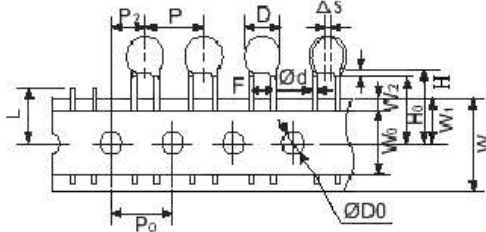
Lead code: *DAMD7* & *BAMD7* & *XAMD7* & *HAMD7*

• 12.7mm pitch/lead spacing 5mm /7.5mm taping

 Lead code: *BAND5* & *DAFD5* & *HAND5*
BAND7 & *DAFD7* & *HAND7*

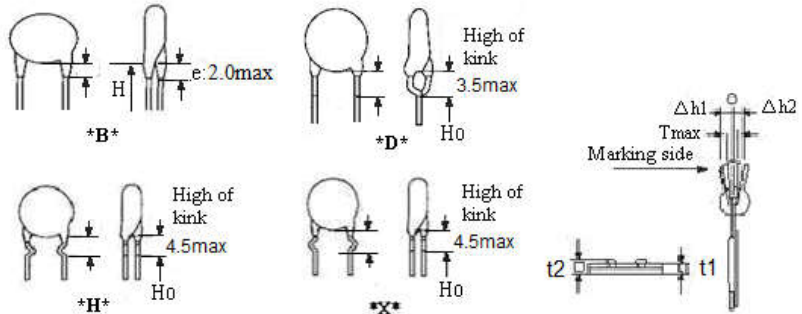
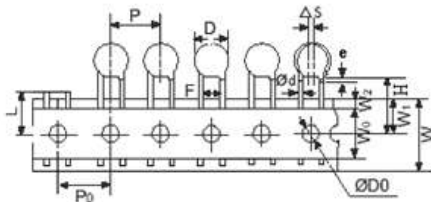
• 25.4mm pitch/lead spacing 10mm taping

Lead code: *DAMD0* & *BAMD0* & *XAMD0* & *HAMD0*



• 15mm pitch/lead spacing 10mm taping

Lead code: *DASD0* & *BASD0* & *HASD0*



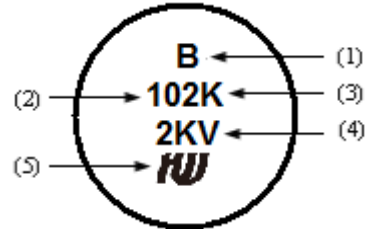

| Part number code | | *DAND5(7)* *BAND5(7)* *HAND5(7)* | *BAFD7*/ *DAFD7*/ *XAFD7*/ *HAFD7* | *BAMD7*/ *DAMD7*/ *XAMD7*/ *HAMD7* | *BAMD0*/ *DAMD0*/ *XAMD0*/ *HAMD0* | *BASD0*/ *DASD0*/ *HASD0* |
|--|-----------|---|---|---|---|---------------------------------|
| Item | Symbol | Dimensions(mm) | | | | |
| Pitch of component 零件间距 | P | 12.7 ± 1 | 15.0 ± 2 | 25.4 ± 2 | 25.4 ± 2 | 15.0 ± 2 |
| Pitch of sprocket 纸带孔中心距 | P0 | 12.7 ± 0.3 | 15.0 ± 0.3 | 12.7 ± 0.3 | 12.7 ± 0.3 | 15.0 ± 0.3 |
| Lead spacing 线脚中心距 | F | 5.0 ± 0.5(7.5 ± 0.5) | 7.5 ± 0.5 | 7.5 ± 0.5 | 10.0 ± 0.5 | 10.0 ± 0.5 |
| Length from hole center to component center 孔中心与零件中心距离 | P2 | 6.35 ± 1.0 | 7.5 ± 1.0 | 12.7 ± 1.5 | 12.7 ± 1.5 | / |
| Length from hole center to lead 线脚与孔中心距 | P1 | / | / | 8.95 ± 1.5 | 7.7 ± 1.5 | / |
| Body diameter 本体直径 | D | Refer to previous page | | | | |
| Deviation along tape, left or right 本体偏移 | Δ S | 0 ± 2.0 | | | | |
| Carrier tape width 纸带宽度 | W | 18.0 +1/-0.5 | | | | |
| Position of sprocket hole 定位孔位置 | W1 | 9.0 ± 0.5 | | | | |
| Lead distance between the kink and center of sprocket hole 线脚高度(折弯至孔中心) | H0 | 16.0 ± 0.5 (For lead code: *D* & *X* & *H*) | | | | |
| Lead distance between the bottom of body and the center of sprocket hole 线脚高度(本体底至孔中心) | H | 20.0+1.5/-1.0 (For lead code: *B*) | | | | |
| Diameter of sprocket hole 定位孔直径 | D0 | 4.0 ± 0.2 | | | | |
| Lead diameter 线脚直径 | φd | 0.55±0.1 | | | | |
| Total tape thickness 载带总厚度 | t1 | 0.6 ± 0.3 | | | | |
| Total thickness, tape and lead wire 载带总厚度 | t2 | 1.5 max. | | | | |
| Deviation across tape 零件前后偏移 | Δ h1/Δ h2 | 2.0 max. | | | | |
| Portion to cut in case of defect 裁脚后线脚长度 | L | 11.0 max. | | | | |
| Hole-down tape width 胶带宽度 | W0 | 8.0 min | | | | |
| Hole-down tape distortion 胶带边缘距 | W2 | 1.5 ± 1.5 | | | | |
| Coating extension on leads 线脚上包封脚长 | e | 2.0 max for straight lead style; Not exceed the kink leads for kink lead. | | | | |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 10 of 18

7. Marking 印字:

| | | |
|-------------------------------------|--|-----------------------|
| Marking 印字标示 |  | |
| Items 项目 | | |
| (1). Temp. char. | Y5P:Be marked "B"; Y5U:Be marked "E"; Y5V:Be marked "F" | |
| (2). Rated capacitance 标称电容量 | Identified by 3-Figure Code (三位数标示法): Ex. 100pF→"101", 2200pF→"222" | |
| (3). Capacitance tolerance 电容量允差 | K: ±10%; M: ±20%; Z: +80%/-20% | |
| (4). Rated voltage 额定电压 | 500Vdc | Omit code 省略不标 |
| | 1000Vdc | Marked with code: 1KV |
| | 2000Vdc | Marked with code: 2KV |
| | 3000Vdc | Marked with code: 3KV |
| (5). Manufacture trademark. 制造商标 |  (When size code ≤06, this mark shall be omitted. 当尺寸码小于及等于06时, 此标示省略) | |

8. Packaging 包装 :

| Packing Type 包装方式 | The code of 11th to 12th in P/N (料号 11~12 码) | MPQ 最小包装量 (Kpcs/Box) | Kpcs/Carton Kpcs/箱 |
|----------------------|---|-------------------------|-----------------------|
| Taping 编带 | AN | 1.5 | 15 |
| | AF/AM/AS | 1 | 10 |

| Packing Type 包装方式 | Lead length 线脚长 | Size code of 8th to 9th in P/N (料号 8~9 码) | MPQ 最小包装量 (Kpcs/Bag) | Kpcs/Box Kpcs/盒 | Kpcs/Carton Kpcs/箱 |
|----------------------|--------------------------|--|-------------------------|--------------------|-----------------------|
| Bulk 散料 | Long lead (L ≥ 16mm) | ≤10 | 1 | 2 | 16 |
| | | 11~16 | 0.5 | 1.5 | 12 |
| | Short lead (L < 16mm) | ≤06 | 1 | 6 | 48 |
| | | 07~08 | 1 | 4 | 32 |
| | | 09~14 | 1 | 3 | 24 |
| | | 15~16 | 1 | 2 | 16 |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 11 of 18

9. Specification and test method 规格及测试方法:

9.1 Operating Temperature Range 操作温度: -25 to +85°C

9.2 Test condition 测试条件:

Test and measurement shall be made at the standard condition. (temperature 15~35°C, relative humidity 45~75% and atmospheric pressure 860~1060kPa). Unless otherwise specified herein. 除非另有说明, 测试和测量应在标准条件(温度 15~35°C, 相对湿度 45~75%, 大气压力 860~1060 kPa)下进行。

If doubt occurred on the value of measurement, and measurement was requested by customer capacitors shall be measured at the reference condition. (temperature 25 ± 2°C, relative humidity 60~70% and atmospheric pressure 860~1060kPa.) 如果对测试和测量结果有争议, 则以参考条件(温度 25 ± 2°C, 相对湿度 60~70%, 大气压力 860~1060 kPa)进行。

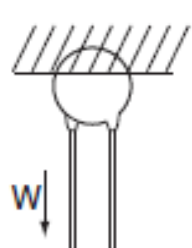
9.3 Performance 性能:

| No | Items 项目 | Performance 性能要求 | Testing method 测试方法 |
|-------|--------------------------------|---|---|
| 9.3.1 | Appearance and dimension 外观和尺寸 | No visible defect, and the dimension are within specified range. 外观无明显缺陷, 尺寸符合规格。 | The capacitor should be visually inspected for evidence of defect. 目视检查电容器是否存在任何缺陷。 Dimensions should be measured with slide calipers. 以游标卡尺量测尺寸。 |
| 9.3.2 | Marking 印字标志 | The marking shall be easily legible. 标志清晰易识别。 | Visual check. 目视检查 |
| 9.3.3 | Between terminals 端子间 | No failure. 无失效 | The capacitors shall not be damage when 200% rated voltage with 50mAmax. charging current are applied between the lead wires for 1~5sec. 电容器两线脚间施加 2 倍额定电压 1~5 秒(最大充放电电流 50mA), 不应有任何损坏。 |
| | Body Insulation 本体绝缘 | No failure. 无失效 | First, the terminals of the capacitor should be connected together. Then, as shown in the below figure, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 2mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1mm diameter. Finally, 1.3KVdc is applied for 1~5sec between the capacitor lead wires and metal balls. 首先, 应将电容器的端子连接在一起, 然后如下图所示, 在距端子约2mm处将金属箔牢固地包裹在电容器上。再将电容器插入一个盛有直径约1mm金属小球的容器内。最后, 在电容器引线与金属球之间施加1.3KVdc 1~5秒。  |
| 9.3.4 | Insulation Resistance 绝缘电阻 | 10000MΩ or more. 最小 10000 MΩ | The insulation resistance shall be measured with DC500±50V within 60±5sec of charging. DC500±50V 条件下, 在充电 60±5 秒内测量绝缘电阻。 |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

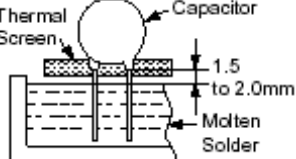
Page: 12 of 18

| No | Items 项目 | Performance 性能要求 | Testing method 测试方法 | | | | | | | | | | | | | | | | | | | | |
|-------------|---------------------------------------|--|---|--------------------------------|-----|------|-----|--------------|-----|--------------|--|---------|---------------------|---|-------|---|-------|---|-------|---|-------|---|-------|
| 9.3.5 | Capacitance 电容量 | Within specified tolerance. 在规定误差范围内 | The capacitance shall be measured at 25±2°C with 1KHz±20% and 1.0±0.2V(rms.). 电容器应在温度 25±2°C、频率 1KHz±20%、电压 1.0±0.2Vrms 条件下测量。 | | | | | | | | | | | | | | | | | | | | |
| 9.3.6 | Dissipation factor (D.F) | Y5P & Y5U: 2.5%max. Y5V: 5.0%max. | | | | | | | | | | | | | | | | | | | | | |
| 9.3.7 | Temperature Characteristic 温度特性 | <table border="1"> <thead> <tr> <th>Char. 材质</th> <th>Capacitance Change 容量变化率</th> </tr> </thead> <tbody> <tr> <td>Y5P</td> <td>±10%</td> </tr> <tr> <td>Y5U</td> <td>-56% to +22%</td> </tr> <tr> <td>Y5V</td> <td>-82% to +22%</td> </tr> </tbody> </table> | Char. 材质 | Capacitance Change 容量变化率 | Y5P | ±10% | Y5U | -56% to +22% | Y5V | -82% to +22% | The capacitance measurement shall be made at each step specified in Table 1. 应按照表 1 所规定各阶段测量电容量。 Table 1 表 1 <table border="1"> <thead> <tr> <th>Step 阶段</th> <th>Temperature 温度 (°C)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>+25±2</td> </tr> <tr> <td>2</td> <td>-25±2</td> </tr> <tr> <td>3</td> <td>+25±2</td> </tr> <tr> <td>4</td> <td>+85±2</td> </tr> <tr> <td>5</td> <td>+25±2</td> </tr> </tbody> </table> $\Delta C(\%) = (C2 - C1) \times 100\% / C1$ Note注： C1 = Capacitance as step 3(阶段3之容量值) C2 = Capacitance as step 2 or step 4 (阶段2或阶段4时之容量值) Pre-treatment 预处理： Capacitor shall be stored at 85±2°C for 1hour, then placed at *1 room condition for 24±2hours before measurements. 电容器在测量前，应在 85±2°C 环境中放置 1 小时然后在室温条件(如备注 1)下静置 24±2 小时。 | Step 阶段 | Temperature 温度 (°C) | 1 | +25±2 | 2 | -25±2 | 3 | +25±2 | 4 | +85±2 | 5 | +25±2 |
| Char. 材质 | Capacitance Change 容量变化率 | | | | | | | | | | | | | | | | | | | | | | |
| Y5P | ±10% | | | | | | | | | | | | | | | | | | | | | | |
| Y5U | -56% to +22% | | | | | | | | | | | | | | | | | | | | | | |
| Y5V | -82% to +22% | | | | | | | | | | | | | | | | | | | | | | |
| Step 阶段 | Temperature 温度 (°C) | | | | | | | | | | | | | | | | | | | | | | |
| 1 | +25±2 | | | | | | | | | | | | | | | | | | | | | | |
| 2 | -25±2 | | | | | | | | | | | | | | | | | | | | | | |
| 3 | +25±2 | | | | | | | | | | | | | | | | | | | | | | |
| 4 | +85±2 | | | | | | | | | | | | | | | | | | | | | | |
| 5 | +25±2 | | | | | | | | | | | | | | | | | | | | | | |
| 9.3.8 | Robustness of terminations 端子强度 | Tensile 抗拉强度 Bending 弯曲强度 | As shown in the figure at right, fix the body of the capacitor and apply a tensile weight gradually to each lead wire in the radial direction of the capacitor up to 10N and keep it for 10±1 sec. 如右图所示，固定住电容器，在引线上逐步施加拉力直至10N，并保持10±1秒。  Each lead wire should be subjected to 5N of weight and bent 90° at the point of egress, in one direction, then returned to its original position and bent 90° in the opposite direction at the rate of one bend in 2 to 3 sec. 在引线出口处沿一个方向施加 5N、90°的弯曲压力，然后恢复至原始状态。之后，在 2 至 3 秒内再以相反方向施加一次 90°的弯曲压力。 | | | | | | | | | | | | | | | | | | | | |
| 9.3.9 | Solderability of leads 引线可焊性 | Lead wire should be soldered with uniform coating on the axial direction over 3/4 of the circumferential direction. 应轴向焊接引线，焊料分布均匀，覆盖周边 3/4 区域。 | The lead wire of capacitor should be dipped into molten solder for 5 ± 0.5 sec. The depth of immersion is up to about 1.5 to 2.0 mm from the root of lead wires. Temp. of solder : Lead Free Solder (Sn-3Ag-0.5Cu) 245±5°C 将电容器引线在 245±5°C 熔焊料中浸泡 5± 0.5 秒，浸泡深度为距引线根部约 1.5 至 2.0mm 处。 焊料温度: 无铅焊料(Sn-3Ag-0.5Cu) 245±5°C | | | | | | | | | | | | | | | | | | | | |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 13 of 18

| No | Items 项目 | Performance 性能要求 | Testing method 测试方法 | |
|--------|--------------------------------|----------------------------|--|--|
| 9.3.10 | Soldering heat resistance 耐焊接性 | Appearance 外观 | First the capacitor should be stored at $120\pm 0/-5$ °C for $60\pm 0/-5$ sec. Then, as in figure, the lead wires should be immersed solder of $260\pm 0/-5$ °C up to 1.5 to 2.0 mm from the root of terminal for $7.5\pm 0/-1$ sec. 首先电容器应在 $120\pm 0/-5$ °C 条件下存放 $60\pm 0/-5$ 秒然后, 如图所示, 将引线从端子根部开始 1.5 至 2.0mm 以下的地方浸泡在 $260\pm 0/-5$ °C 温度下 $7.5\pm 0/-1$ 秒。  | |
| | | Capacitance 电容量 | | Y5P: $\pm 10\%$ Y5U: $\pm 15\%$ Y5V: $\pm 20\%$ |
| | | Dielectric Strength 介电强度 | | Per item 9.3. 3 按照 9.3.3 项 |
| 9.3.11 | Humidity Loading 耐湿负荷 | Appearance 外观 | Pre-treatment 预处理: Capacitor shall be stored at 85 ± 2 °C for 1hour.then placed at ※ 1room condition for 24 ± 2 hours before initial measurements. 预处理: 初次测量之前, 将电容器存放在 85 ± 2 °C 条件下 1 小时, 然后在室温下存放 24 ± 2 小时 Post-treatment 后处理: Capacitor shall be stored for 1 to 2hours at ※1room condition. 将电容器在室温下存放 1 至 2 小时 | |
| | | Capacitance 电容量 | | No marked defect. 无明显缺陷 Capacitance change rate 电容量变化率: Y5P: $\pm 15\%$ Y5U: $\pm 20\%$ Y5V: $\pm 30\%$ |
| | | Dissipation factor (D.F) | | Y5P : 5% Max Y5U: 5% Max Y5V : 7.5% Max |
| | | Insulation Resistance 绝缘电阻 | | 500MΩ min. |
| 9.3.12 | High temperature loading 高温负荷 | Appearance 外观 | Apply the rated voltage for 500(+24-0) hours at 40 ± 2 °C in 90 to 95% relative humidity, then dried it for 1 to 2 hours at ※ ¹ room condition and measured. 在 40 ± 2 °C 及 90 至 95% 相对湿度条件下施加额定电压 500(+24-0)小时, 然后在室温* ¹ 下存放 1 到 2 小时再量测。 Capacitors shall be subjected to a test of: 150% rated voltage with 50mA Max. For 1000(+48/-0) hours at 125 ± 2 °C, then dried for 1~2 hours and measured. 125 ± 2 °C 温度条件下施加 1.5 倍额定电压 1000(+48/-0) 小时, 然后在室温* ¹ 下存放 1 到 2 小时再量测。 | |
| | | Capacitance 电容量 | | No marked defect. 无明显缺陷 Capacitance change rate 电容量变化率: Y5P: $\pm 15\%$ Y5U: $\pm 20\%$ Y5V: $\pm 30\%$ |
| | | Dissipation factor (D.F) | | Y5P : 4% Max Y5U: 4% Max Y5V : 7.5% Max |
| | | Insulation Resistance 绝缘电阻 | | 1000MΩ min. |

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 14 of 18

| No | Items 项目 | Performance 性能要求 | | Testing method 测试方法 |
|--------|---------------------------------|----------------------------------|---|---|
| 9.3.13 | Temperature cycle 温度循环 | Appearance 外观 | No marked defect. 无明显缺陷 | The capacitor should be subjected to 5 temperature cycles: 电容器应执行如下5个温度周期之循环。 -25±3℃(30±3min) → 25℃(3min) → 85±3℃(30±3min) → 25℃(3min) . Pre-treatment 预处理: Capacitor shall be stored at 85±2℃ for 1hour.then placed at ^{※1} room condition for 24±2hours. 将电容器在 85±2℃条件下存放 1 小时, 然后在室温下存 放 24±2 小时 Post-treatment: Capacitor shall be stored for 1 to 2hours at ^{※1} room condition后处理: 将电容器在室温下存放1至2小时 |
| | | Capacitance 电容量 | Capacitance change rate 电容量变化率: Y5P: ±15% Y5U: ±20% Y5V: ±30% | |
| | | Dissipation factor (D.F) | Y5P : 5% Max Y5U: 5% Max Y5V : 7.5% Max | |
| | | Insulation Resistance 绝缘电阻 | 1000MΩ min. | |
| 9.3.14 | Vibration Resistance 耐振动性 | Appearance 外观 | No marked defect. 无明显缺陷 | The capacitor should be firmly soldered to the supporting lead wire and vibrated at a frequency range of 10 to 55Hz, 1.5mm in total amplitude, with about a 1-minute rate of vibration change from 10Hz to 55Hz and back to 10Hz. Apply for a total of 6 hrs., 2 hrs. each in 3 mutually perpendicular directions. 将电容器牢固地焊接在支撑引线上, 并以 10 至 55Hz 的 频率范围进行振荡, 振幅 1.5mm, 并且按照 1 分钟的振 荡变化速率由 10 至 55Hz, 然后返回至 10Hz 的频率。分 别沿 3 个相互垂直的平面实施振荡, 每次 2 小时, 共 6 小时。 |
| | | Capacitance 电容量 | Capacitance change rate 电容量变化率: Y5P: ±15% Y5U: ±20% Y5V: ±30% | |
| | | Dissipation factor (D.F) | Y5P : 5% Max Y5U: 5% Max Y5V : 7.5% Max | |

※ 1. "Room condition" Temperature: 15~35, Relative humidity: 45~75%, Atmospheric pressure: 860~1060kPa

※ 1. 室温条件: 温度为 15~35℃, 相对湿度为 45~75%, 大气压为 860~1060kPa

High Voltage Ceramic Capacitors 中高压陶瓷电容器

Class 2, 500V,1KV,2KV,3KVdc Hi-K type

2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 15 of 18

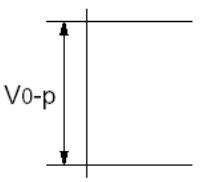
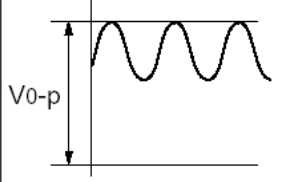
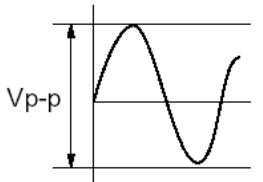
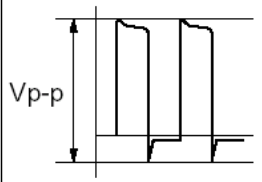
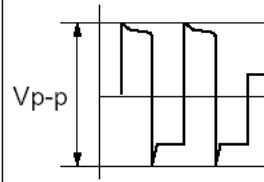
10. Cautions & notices 警告及注意事项:

10.1. Caution (Rating) 额定警告

10.1.1 Operating voltage 工作电压

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the V_{p-p} value of the applied voltage or the V_{0-p} which contains DC bias within the rated voltage range. 在交流电路或纹波电流电路中使用直流额定电压电容器时，请务必将外加电压的 V_{p-p} 值或包含直流偏置电压的 V_{0-p} 值维持在额定电压范围内。

When the voltage is applied to the circuit, starting or stopping may generate irregular voltage for a transit period because of resonance or switching. Be sure to use a capacitor with a rated voltage range that includes these irregular voltages. 若向电路施加电压，开始或停止时可能会因谐振或切换产生暂时的异常电压。请务必使用额定电压范围包含这些异常电压的电容器。

| DC Voltage | DC+AC Voltage | AC Voltage | Pulse Voltage (1) | Pulse Voltage (2) |
|---|---|---|--|---|
|  |  |  |  |  |

10.1.2 Operating Temperature and Self-generated Heat 工作温度和自生热

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or the like, it may have the self-generated heat due to dielectric-loss. Applied voltage should be the load such as self-generated heat is within 20°C on the condition of atmosphere temperature 25°C . When measuring, use a thermocouple of small thermal capacity-K of $\phi 0.1\text{mm}$ and be in the condition where capacitor is not affected by radiant heat of other components and wind of surroundings. Excessive heat may lead to deterioration of the capacitor's characteristics and reliability. (Never attempt to perform measurement with the cooling fan running. Otherwise, accurate measurement cannot be ensured.) 电容器的表面温度应保持在其额定工作温度范围的上限以下。务必考虑到电容器的自生热。外加电压应使自生热等负荷在 25°C 。周围温度条件下不超过 20°C 范围。测量时应使用 $\phi 0.1\text{mm}$ 小电容量的 (K) 的热电偶，而且电容器不应受到其它散热组件的散热或周围温度波动影响。过热可能会导致电容器特性及可靠性下降。(切勿在冷却风扇运转时进行测量。否则无法确保测量数据的精确性)

10.1.3 Fail-Safe 失效安全性

When capacitor is broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume. 当电容器损坏时，失效可能会导致短路。为了避免在短路时引起触电、冒烟、火灾等危险情况，请在电路中使用熔丝等组件来设置自动防障功能。

10.2. Caution (Storage and operating condition) 警告（保管与使用条件）

10.2.1 Operating and storage environment 使用与保管环境

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 degrees centigrade and 15 to 85% .

Use capacitors within 6 months. 电容器的绝缘涂层不具有良好密封作用；因此，请勿将电容器存放在腐蚀性气体中，尤其是存在氯气、硫气、酸、碱、盐等的场所。同时应防潮。在对本产品进行清洗、覆膜或封膜前，请先在制定设备上测试经清洗、覆膜或封膜的产品性能，以确定上述过程不会影响产品质量。电容器应存放则在温度及相对湿度不超出 -10 到 40°C 。及 15 至 85% 范围的场所。请在6个月内使用电容器。

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used." 使用本产品时如忽略上述警告事项，则在严重情况下可能导致短路，并引起冒烟或局部损毁。

High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 16 of 18

10.3. Caution (Soldering and Mounting) 警告（焊接与安装）:

10.3.1 Vibration and impact: 震荡与冲击

Do not expose a capacitor or its leads to excessive shock or vibration during use.

使用时请勿使电容器或引线受到过度冲击或震荡。

10.3.2 Soldering: 焊接

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

将该产品焊接在 PCB/PWB 上时，不应超出电容器的耐焊热性规格。本产品过热会使内部接点锡焊料熔化，导致温度骤变，从而造成陶瓷组件产生裂纹。

When soldering capacitor with a soldering iron, it should be performed in following conditions. 当使用烙铁焊接电容器时，应遵循以下条件。

Temperature of iron-tip: 400 degrees C. max. 烙铁头温度：最高400℃.

Soldering iron wattage: 50W max. 烙铁功率：最大50W

Soldering time: 3.5 sec. max. 焊接时间：最多 3.5 秒

10.3.3 Cleaning (ultrasonic cleaning): 清洗（超声波清洗）

To perform ultrasonic cleaning, observe the following conditions.

当进行超声波清洗时，应遵循以下条件

Rinse bath capacity: Output of 20 watts per liter or less.

洗涤槽容量：20瓦特输出功率或以下

Rinsing time: 5 min maximum. 清洗时间：最多5分钟

Do not vibrate the PCB/PWB directly. 不要直接震荡PCB/PWB

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

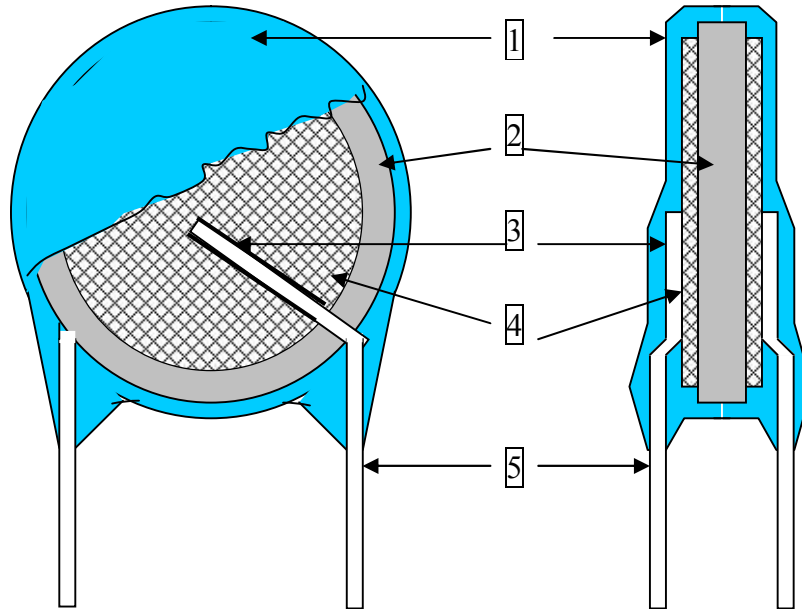
过度的超声波清洗会导致引线的过载损坏。

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used." 使用本产品时如忽略上述警告事项，则在严重情况下可能导致短路，并引起冒烟或局部损毁。

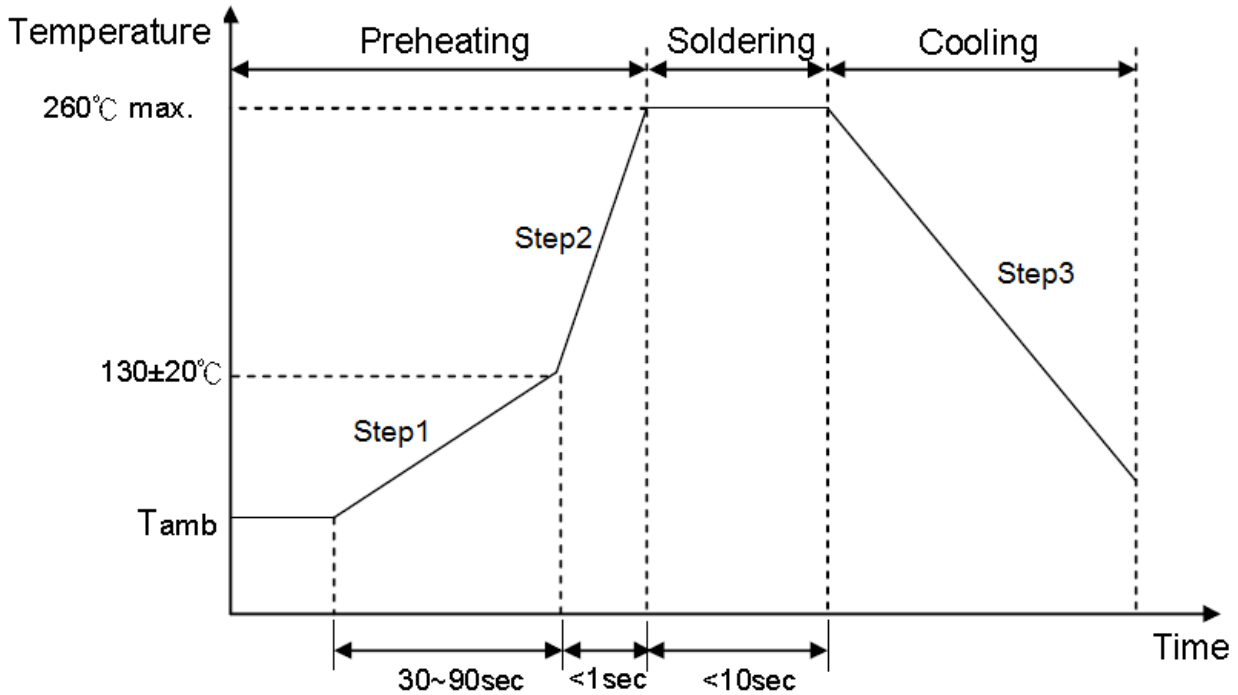
High Voltage Ceramic Capacitors 中高压陶瓷电容器
Class 2, 500V,1KV,2KV,3KVdc Hi-K type
2类 500V/1KV/2KV/3KVdc 高介电常数型

Ver: 1

Page: 17 of 18

11. Drawing of internal structure and material list 结构图 and 材料列表:

Remarks 摘要:

| No. | Part name 名称 | Material 材料 | Model/Type 型号 | Component 组成 |
|-----|----------------------------|--|-----------------------|--|
| 1 | Insulation Coating 绝缘涂层 | Epoxy polymer 环氧聚合物 (500V 产品可依客户要求使用酚醛料) | 1.EF-150 2.PCE-300 | Epoxy resin、Pigment 环氧树脂、颜料 |
| 2,4 | Dielectric Element 电介质层 | Ceramic 陶瓷片 | Y5P/Y5U/Y5V | BaTiO ₃ |
| 3 | Solder 焊料 | Tin-alloy 锡合金 | Sn/Ag; Sn/Ag/Cu | Sn/Ag; Sn/Ag/Cu |
| 5 | Leads wire 引线 | Tinned copper clad steel wire 镀锡铜包钢线 | 0.55 ± 0.1mm | Substrate metal: Fe & Cu Surface plating: Sn 底料: Fe & Cu 镀层: Sn |

12. Soldering recommendation 焊接条件建议:
12.1 Wave soldering profile 波峰焊:


Step1: (1~3)°C/sec

Step2: Approx. 200°C/sec

Step3: 5°C/sec Max

12.2 Recommended reworking conditions with soldering iron 重工烙铁焊:

| Item | Conditions |
|-----------------------------------|--------------|
| Temperature of Soldering Iron-tip | 350°C (max.) |
| Soldering Time | 3 sec (max.) |
| Distance from Capacitor | 2 mm (min.) |